



## Shop and Foundry Practice, Vol. 3: Prepared for Students of the International Correspondence Schools Scranton, Pa.; Grinding Bench, Vise, and Floor Work, General Hints on Shop Practice Toolmaking, with Practical Questions and Examples

By Unknown Author

Forgotten Books, United States, 2015. Paperback. Book  
Condition: New. 229 x 152 mm. Language: English . Brand New Book \*\*\*\*\* Print on Demand \*\*\*\*\*.Excerpt from Shop and Foundry Practice, Vol. 3: Prepared for Students of the International Correspondence Schools Scranton, Pa.; Grinding Bench, Vise, and Floor Work, General Hints on Shop Practice Toolmaking, With Practical Questions and Examples 1.

Definition of Grinding. - Generally, the term grinding is used to designate the operation of reducing a substance to a powder by friction or trituration. It is also used to designate the act of sharpening tools. In the present section, it will be understood to mean the polishing, finishing, or sharpening of tools or metal parts (mostly hardened steel) by means of revolving wheels composed of or covered with angular grains of some abrading material that is harder than the substance to be cut. The grinding process is characterized by the fact that the material removed is all reduced to a fine powder, and on this account the amount of power necessary to remove a given weight of material by grinding is greater than would be the case with a machine tool that produced larger chips. 2. Grinding Materials.  
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